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December 19, 2010

PERENNIAL HIGH INERTIA SECURITY PLANTERS

GUIDELINES FOR USE

ANTI-RAM PLANTERS are an effective means for improving perimeter security against car or truck bombs by increasing the stand-off distance between the explosive device and the target.

Perennial Planters are constructed with 18 inch thick concrete bases and 6 inch thick side walls. Cast in smooth steel forms, a high quality finish is achieved. The flat base increases surface area to maximize friction against sliding when placed upon a concrete surface, which is the most common method of deployment. The six inch thick side walls are as thick as traffic barriers.

Faddis Concrete Products commissioned an engineering study to estimate the penetration of a vehicle of given mass and speed impacting upon a planter of a given mass assumed to be resting upon a level concrete surface. We have used the Department of State criteria and extended the criteria to a lighter vehicle and lower speeds. We have recently applied the new ASTM F 2656-07 criteria to the engineering formulas to determine estimated vehicle penetration distances.

The data clearly show that Perennial planters are most effective when vehicle speed at impact is minimized. Measures should be taken to reduce vehicle speed upon approach to the security perimeter through use of stop signs, traffic barriers, and traffic calming schemes. Vehicles that do not obey speed limits and traffic controls should be identified before they reach the perimeter.

Enhancement of the penetration resistance of the planter can be achieved by embedding a precast footing with pipe bollard extending up through the base of the planter. Faddis will develop details for this configuration upon request.

Faddis Concrete Products can provide color matched acrylic surface stains, or patterned surfaces, such as simulated stone or brick banding.

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ANTI-RAM SECURITY PLANTERS performance calculations per ASTM F-2656-07 ENGINEER RATED, NOT CRASH TESTED

An Explanation of Terms and Metrics

Perimeter Security devices are designed to limit vehicles to a safe distance from a building. The minimum distance is determined by the threat assessment based upon the blast resistance of the facility and the importance of the facility. Vehicles are divided into sizes based upon weight (mass) and categorized by the speed at impact. The mass times speed determines the kinetic energy that must be resisted by the crash resistant device. The crash resistant device is then rated by the distance that a vehicle of given mass and speed will penetrate the through the device beyond the secure perimeter.

Given a certain vehicle mass and speed, the kinetic energy of a vehicle at impact with a planter can be calculated. The result of a collision assumes that the vehicle loses the power of its motor upon impact and the distance the vehicle moves beyond impact assumes a frictional coefficient between the planter and the concrete surface where the planter is at rest. Faddis Perennial Planters are engineer rated and are non-crash rated.

Devices may be physically tested to determine crash rating. Faddis Perennial Planters are not crash tested.

The Department of State in SD-STD-2.01, April 1985 established standard speed ratings 'K' for arresting 15,000 pound vehicles to a full stop. The Department of Defense in DOS SD-STD-02.01, Rev. A, March 2003 added penetration ratings 'L' to account for barriers that did not bring the vehicle to a full stop. ASTM F 2656-07 issued in 2007 categorized vehicle sizes: car (C = 2430 lbs), pickup truck (PU = 5070 lbs), medium duty truck (M = 15,000 lbs) and Heavy Goods vehicle (H = 65000 lbs), categorized speed of vehicles at 10 mph intervals from 30 to 60 mph, and established penetration criteria of: P1 <= 1 meter, 1m<= P2 <=7m, 7m< P3 <= 30m, P4 > 30m.

A rating of PU60 P1 describes a barrier that arrests a pickup truck travelling at 60 mph to a penetration of the truck to less than I meter (3 feet 4 inches).

and curves or turns in roadways may be used to slow vehicle speed as it approaches the building's secure perimeter. This layered approach reduces the kinetic energy of a vehicle at impact. The layout of the approach roads may be configured to exclude

Deployment: Medium or Heavy trucks from access to sensitive areas of buildings. The perimeter may be configured to direct delivery trucks to hardened areas of a building or where personnel are not exposed to a potential blast. If additional penetration resistance is desired, planters may be cast with a sleeve and connected to embedded steel pipes, or used as low height retaining walls to create an elevation change in the ground surface.

Standard precast traffic safety barriers and traffic calming devices such as speed bumps

Concept:

Calculations:

Crash Rating:

Ratings History:

Example:

31-Jan-12

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ANTI-RAM SECURITY PLANTERS

performance calculations per ASTM F-2656-07 ENGINEER RATED, NOT CRASH TESTED ESTIMATED PERFORMANCE SUMMARY

Faddis	Perennial	Planters
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CYLINDER 60" DIAMETER X 36" TALL

C5

	Faddis Perenniai Planters					
Model	Shape		PASSENGER CAR			
Number	Size					
R24	RECTANGULAR 24" X 48" X 36" TALL	C40 P3	C50P3	C60P3		
S4	SQUARE 48" X 48" X 36" TALL	C40 P2	C50P2	C60P3		
C4	CYLINDER 48" DIAMETER X 36" TALL	C40 P2	C50P3	C60P3		
C5	CYLINDER 60" DIAMETER X 36" TALL	C40 P2	C50P2	C60P2		
	Faddis Perennial Planters					
Model	Shape	PI	CKUP TRU	ICK		
Number	Size					
R24	RECTANGULAR 24" X 48" X 36" TALL	PU40 P4	PU50 P4	PU60 P4		
S4	SQUARE 48" X 48" X 36" TALL	PU40 P3	PU50 P3	PU60 P3		
C4	CYLINDER 48" DIAMETER X 36" TALL	PU40 P3	PU50 P3	PU60 P4		
C5	CYLINDER 60" DIAMETER X 36" TALL	PU40 P3	PU50 P3	PU60 P3		
	5 1 ° 5					
	Faddis Perennial Planters					
Madal		ME	EDIUM TRI	JCK		
Model	Faddis Perennial Planters Shape	ME	EDIUM TRI	JCK		
	Shape	ME	EDIUM TRI	JCK		
Model Number		ME	EDIUM TRI	JCK		
Number	Shape Size					
	Shape	M80 P4	EDIUM TRU M40 P4	JCK M50 P4		
Number R24	Shape Size RECTANGULAR 24" X 48" X 36" TALL	M30 P4	M40 P4	M50 P4		
Number R24 S4	Shape Size RECTANGULAR 24" X 48" X 36" TALL SQUARE 48" X 48" X 36" TALL	M30 P4	M40 P4 M40 P4	M50 P4		
Number R24 S4 C4	Shape Size RECTANGULAR 24" X 48" X 36" TALL SQUARE 48" X 48" X 36" TALL CYLINDER 48" DIAMETER X 36" TALL	M30 P4 M30 P4 M30 P4	M40 P4 M40 P4 M40 P4	M50 P4 M50 P4 M50 P4		
Number R24 S4	Shape Size RECTANGULAR 24" X 48" X 36" TALL SQUARE 48" X 48" X 36" TALL	M30 P4	M40 P4 M40 P4	M50 P4		
Number R24 S4 C4	Shape Size RECTANGULAR 24" X 48" X 36" TALL SQUARE 48" X 48" X 36" TALL CYLINDER 48" DIAMETER X 36" TALL CYLINDER 60" DIAMETER X 36" TALL	M30 P4 M30 P4 M30 P4	M40 P4 M40 P4 M40 P4	M50 P4 M50 P4 M50 P4		
Number R24 S4 C4 C5	Shape Size RECTANGULAR 24" X 48" X 36" TALL SQUARE 48" X 48" X 36" TALL CYLINDER 48" DIAMETER X 36" TALL CYLINDER 60" DIAMETER X 36" TALL Faddis Perennial Planters	M30 P4 M30 P4 M30 P4	M40 P4 M40 P4 M40 P4	M50 P4 M50 P4 M50 P4		
Number R24 S4 C4 C5 Model	Shape Size RECTANGULAR 24" X 48" X 36" TALL SQUARE 48" X 48" X 36" TALL CYLINDER 48" DIAMETER X 36" TALL CYLINDER 60" DIAMETER X 36" TALL Faddis Perennial Planters Shape	M30 P4 M30 P4 M30 P4 M30 P3	M40 P4 M40 P4 M40 P4 M40 P4	M50 P4 M50 P4 M50 P4 M50 P4		
Number R24 S4 C4 C5 Model Number	Shape Size RECTANGULAR 24" X 48" X 36" TALL SQUARE 48" X 48" X 36" TALL CYLINDER 48" DIAMETER X 36" TALL CYLINDER 60" DIAMETER X 36" TALL Faddis Perennial Planters Shape Size	M30 P4 M30 P4 M30 P4 M30 P3	M40 P4 M40 P4 M40 P4	M50 P4 M50 P4 M50 P4 M50 P4		
Number R24 S4 C4 C5 Model Number R24	Shape Size RECTANGULAR 24" X 48" X 36" TALL SQUARE 48" X 48" X 36" TALL CYLINDER 48" DIAMETER X 36" TALL CYLINDER 60" DIAMETER X 36" TALL Faddis Perennial Planters Shape Size RECTANGULAR 24" X 48" X 36" TALL	M30 P4 M30 P4 M30 P4 M30 P3	M40 P4 M40 P4 M40 P4 M40 P4	M50 P4 M50 P4 M50 P4 M50 P4		
Number R24 S4 C4 C5 Model Number	Shape Size RECTANGULAR 24" X 48" X 36" TALL SQUARE 48" X 48" X 36" TALL CYLINDER 48" DIAMETER X 36" TALL CYLINDER 60" DIAMETER X 36" TALL Faddis Perennial Planters Shape Size	M30 P4 M30 P4 M30 P4 M30 P3	M40 P4 M40 P4 M40 P4 M40 P4	M50 P4 M50 P4 M50 P4 M50 P4		

PERENNIAL

ANTI-RAM SECURITY PLANTERS

performance calculations per ASTM F-2656-07 **ENGINEER RATED, NOT CRASH TESTED**

ESTIMATED PERFORMANCE USING DOS CRITERIA - 2430 POUND VEHICLE - PASSENGER CAR

Assumptions:

- 1. The collision is perfectly plastic.
- 2. The vehicle and the planter will move as one mass after the collision takes place.
- 3. No additional energy will be added to the system after the collision takes place. (Vehicle is disabled at impact)4. The planter will maintain contact with the ground
- 5. Soil Weight 100 pcf

Threat Assessment Criteria 2430 pound Vehicle - PASSENGER CAR - 40, 50 or 60 mph

Condition Designation		Impact Conditions	
C40	Vehicle Mass	2,430 pounds, Impact Speed 40 mph, Kine	etic Energy 131 ft-kips
C50	Vehicle Mass	2,430 pounds, Impact Speed 50 mph, Kine	etic Energy 205 ft-kips
C60	Vehicle Mass	2,430 pounds, Impact Speed 60 mph, Kine	etic Energy 295 ft-kips

Performance Level	Crash Test Assessment			
P1	Vehicle and Cargo are to be stopped although vehicle partial penetration and/o			
FI	barrier deflection of up to 1 m, (3.3 feet) are permitted			
P2	Vehicle and Cargo are to be stopped although vehicle partial penetration and/o			
P2	barrier deflection of up to 1.01 - 7m (3.31 to 23 ft) are permitted			
P3	Vehicle and Cargo are to be stopped although vehicle partial penetration and/o			
F 3	barrier deflection of up to 7.01 - 30m (23.1 to 98.4 ft) are permitted			
P4	Vehicle and Cargo are to be stopped although vehicle partial penetration and/o			
F4	barrier deflection of 30m (98.4 ft) or greater			

	Faddis Perennial Planters					Assumptions: coeff. of friction 0.45
Model	Shape	Mass, pounds	V	ehicle	Kinetic Energy	not embedded
Number	Size	filled	mass LB	velocity MPH	FT/LBS	stopping distance FT
R24	RECTANGULAR 24" X 48" X 36" TALL	3300	2430	40	131000	37 (P3)
S4	SQUARE 48" X 48" X 36" TALL	6300	2430	40	131000	13 (P2)
C4	CYLINDER 48" DIAMETER X 36" TALL	5000	2430	40	131000	19 (P2)
C5	CYLINDER 60" DIAMETER X 36" TALL	7700	2430	40	131000	9 (P2)
					1	
						Assumptions:
	Faddis Perennial Planters					coeff. of friction 0.45
Model	Shape	Mass, pounds	V	ehicle	Kinetic Energy	not embedded
Number	Size	filled	mass LB	velocity MPH	FT/LBS	stopping distance FT
R24	RECTANGULAR 24" X 48" X 36" TALL	3300	2430	50	205000	58 (P3)
S4	SQUARE 48" X 48" X 36" TALL	6300	2430	50	205000	20 (P2)
C4	CYLINDER 48" DIAMETER X 36" TALL	5000	2430	50	205000	30 (P3)
C5	CYLINDER 60" DIAMETER X 36" TALL	7700	2430	50	205000	14 (P2)
					ı	
						Assumptions:
	Faddis Perennial Planters					coeff. of friction 0.45
Model	Shape	Mass, pounds		ehicle	Kinetic Energy	
Number	Size	filled	mass LB	velocity MPH	FT/LBS	stopping distance FT
R24	RECTANGULAR 24" X 48" X 36" TALL	3300	2430	60	295000	84 (P3)
S4	SQUARE 48" X 48" X 36" TALL	6300	2430	60	295000	29 (P3)
C4	CYLINDER 48" DIAMETER X 36" TALL	5000	2430	60	295000	43 (P3)
C5	CYLINDER 60" DIAMETER X 36" TALL	7700	2430	60	295000	21 (P2)

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ANTI-RAM SECURITY PLANTERS

performance calculations per ASTM F-2656-07 ENGINEER RATED, NOT CRASH TESTED

ESTIMATED PERFORMANCE USING DOS CRITERIA - 5070 POUND VEHICLE - PICKUP TRUCK

Assumptions:

- 1. The collision is perfectly plastic.
- The vehicle and the planter will move as one mass after the collision takes place.
 No additional energy will be added to the system after the collision takes place. (Vehicle is disabled at impact)
 The planter will maintain contact with the ground
- 5. Soil Weight 100 pcf

Threat Assessment Criteria 5070 pound Vehicle - Pickup Truck - 40, 50 or 60 mph

Condition Designation	Impact Conditions
PU40	Vehicle Mass 5,070 pounds, Impact Speed 40 mph, Kinetic Energy 273 ft-kips
PU50	Vehicle Mass 5,070 pounds, Impact Speed 50 mph, Kinetic Energy 426 ft-kips
PU60	Vehicle Mass 5,070 pounds, Impact Speed 60 mph, Kinetic Energy 613 ft-kips

Performance Level	Crash Test Assessment			
P1	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or barrie			
FI	deflection of up to 1 m, (3.3 feet) are permitted			
DO	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or barrie			
P2	deflection of up to 1.01 - 7m (3.31 to 23 ft) are permitted			
P3	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or barrie			
F3	deflection of up to 7.01 - 30m (23.1 to 98.4 ft) are permitted			
P4	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or barrie			
F4	deflection of 30m (98.4 ft) or greater			

	Faddis Perennial Planters					Assumptions: coeff, of friction 0.45
Model	Shape	Mass, pounds	ass, pounds Vehicle Kinetic Energy		not embedded	
Number	Size	filled	mass LB	velocity MPH	FT/LBS	stopping distance FT
R24	RECTANGULAR 24" X 48" X 36" TALL	3300	5070	40	273000	111 (P4)
S4	SQUARE 48" X 48" X 36" TALL	6300	5070	40	273000	43 (P3)
C4	CYLINDER 48" DIAMETER X 36" TALL	5000	5070	40	273000	61 (P3)
C5	CYLINDER 60" DIAMETER X 36" TALL	7700	5070	40	273000	31 (P3)
					_	
						Assumptions:
	Faddis Perennial Planters					coeff. of friction 0.45
Model	Shape	Mass, pounds	Ve	ehicle	Kinetic Energy	not embedded
Number	Size	filled	5070	velocity MPH	FT/LBS	stopping distance FT
R24	RECTANGULAR 24" X 48" X 36" TALL	3300	5070	50	426000	173 (P4)
S4	SQUARE 48" X 48" X 36" TALL	6300	5070	50	426000	67 (P3)
C4	CYLINDER 48" DIAMETER X 36" TALL	5000	5070	50	426000	95 (P3)
C5	CYLINDER 60" DIAMETER X 36" TALL	7700	5070	50	426000	49 (P3)
					_	
						Assumptions:
	Faddis Perennial Planters					coeff. of friction 0.45
Model	Shape	Mass, pounds	Ve	ehicle	Kinetic Energy	not embedded
Number	Size	filled	mass LB	velocity MPH	FT/LBS	stopping distance FT
R24	RECTANGULAR 24" X 48" X 36" TALL	3300	5070	60	613000	249 (P4)
S4	SQUARE 48" X 48" X 36" TALL	6300	5070	60	613000	96 (P3)
C4	CYLINDER 48" DIAMETER X 36" TALL	5000	5070	60	613000	137 (P4)
C5	CYLINDER 60" DIAMETER X 36" TALL	7700	5070	60	613000	70 (P3)

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ANTI-RAM SECURITY PLANTERS

performance calculations per ASTM F-2656-07 ENGINEER RATED, NOT CRASH TESTED

ESTIMATED PERFORMANCE USING DOS CRITERIA - 15000 POUND VEHICLE - MEDIUM DUTY TRUCK

Assumptions:

- 1. The collision is perfectly plastic.
- 2. The vehicle and the planter will move as one mass after the collision takes place.
- 3. No additional energy will be added to the system after the collision takes place. (Vehicle is disabled at impact)
- 4. The planter will maintain contact with the ground
- 5. Soil Weight 100 pcf

Department of State Assessment Criteria 15000 pound Vehicle - MEDIUM DUTY TRUCK- 30, 40 or 50 mph

Condition Designation	Impact Conditions	
M30	Vehicle Mass 15,000 pounds, Impact Speed 30 mph, Kine	etic Energy 451 ft-kips
M40	Vehicle Mass 15,000 pounds, Impact Speed 40 mph, Kine	etic Energy 802 ft-kips
M50	Vehicle Mass 15,000 pounds, Impact Speed 50 mph, Kinet	ic Energy 1,250 ft-kips

Performance Level	Crash Test Assessment			
P1	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or			
FI	barrier deflection of up to 1 m, (3.3 feet) are permitted			
Do	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or			
P2	barrier deflection of up to 1.01 - 7m (3.31 to 23 ft) are permitted			
P3	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or			
13	barrier deflection of up to 7.01 - 30m (23.1 to 98.4 ft) are permitted			
P4	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or			
F4	barrier deflection of 30m (98.4 ft) or greater			

						Assumptions:
	Faddis Perennial Planters			M30		coeff. of friction 0.45
Model	Shape	Mass, pounds	V	ehicle	Kinetic Energy	not embedded
Number	Size	filled	mass LB	velocity MPH	FT/LBS	stopping distance FT
R24	RECTANGULAR 24" X 48" X 36" TALL	3300	15000	30	451,000	248 (P4)
S4	SQUARE 48" X 48" X 36" TALL	6300	15000	30	451,000	112 (P4)
C4	CYLINDER 48" DIAMETER X 36" TALL	5000	15000	30	451,000	150 (P4)
C5	CYLINDER 60" DIAMETER X 36" TALL	7700	15000	30	451,000	86 (P3)
						Assumptions:
	Faddis Perennial Planters			M40		coeff. of friction 0.45
Model	Shape	Mass, pounds	V	ehicle	Kinetic Energy	not embedded
Number	Size	filled	mass LB	velocity MPH	FT/LBS	stopping distance FT
R24	RECTANGULAR 24" X 48" X 36" TALL	3300	15000	40	802000	443 (P4)
S4	SQUARE 48" X 48" X 36" TALL	6300	15000	40	802000	200 (P4)
C4	CYLINDER 48" DIAMETER X 36" TALL	5000	15000	40	802000	267 (P4)
C5	CYLINDER 60" DIAMETER X 36" TALL	7700	15000	40	802000	153 (P4)
						Assumptions:
	Faddis Perennial Planters			M50		coeff. of friction 0.45
Model	Shape	Mass, pounds	V	ehicle	Kinetic Energy	not embedded
Number	Size	filled	mass LB	velocity MPH	FT/LBS	stopping distance FT
R24	RECTANGULAR 24" X 48" X 36" TALL	3300	15000	50	1250000	691 (P4)
S4	SQUARE 48" X 48" X 36" TALL	6300	15000	50	1250000	312 (P4)
C4	CYLINDER 48" DIAMETER X 36" TALL	5000	15000	50	1250000	417 (P4)
C5	CYLINDER 60" DIAMETER X 36" TALL	7700	15000	50	1250000	239 (P4)

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ANTI-RAM SECURITY PLANTERS

performance calculations per ASTM F-2656-07 ENGINEER RATED, NOT CRASH TESTED

ESTIMATED PERFORMANCE USING DOS CRITERIA - 65000 POUND VEHICLE - HEAVY GOODS TRUCK

Assumptions:

- 1. The collision is perfectly plastic.
- 2. The vehicle and the planter will move as one mass after the collision takes place.
- 3. No additional energy will be added to the system after the collision takes place. (Vehicle is disabled at impact)
- 4. The planter will maintain contact with the ground
- 5. Soil Weight 100 pcf

Department of State Assessment Criteria 65000 pound Vehicle - HEAVY GOODS TRUCK- 30, 40 or 50 mph

Condition Designation			Impact Conditions		
H30	Vehicle I	Mass 65,0	000 pounds, Impact Speed	30 mph, Kinetic	Energy 1950 ft-kips
H40	Vehicle Mass 65,000 pounds, Impact Speed 40 mph, Kinetic Energy 3470 ft-kips				
H50	Vehicle I	Mass 65,0	000 pounds, Impact Speed	I 50 mph, Kinetic	Energy 5430 ft-kips

Performance Level	Crash Test Assessment		
P1	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or barrie		
1 1	deflection of up to 1 m, (3.3 feet) are permitted		
D2	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or barrie		
P2	deflection of up to 1.01 - 7m (3.31 to 23 ft) are permitted		
P3	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or barrie		
P3	deflection of up to 7.01 - 30m (23.1 to 98.4 ft) are permitted		
P4	Vehicle and Cargo are to be stopped although vehicle partial penetration and/or barrie		
	deflection of 30m (98.4 ft) or greater		

Number R24 RECTANGULAR 24" X 48" X 36" TALL S4 SQUARE 48" DIAMETER X 36" TALL C5 CYLINDER 60" DIAMETER X 36" TALL T700 65000 30 1,950,000 C5 CYLINDER 60" DIAMETER X 36" TALL T700 65000 30 1,950,000 C6 CYLINDER 60" DIAMETER X 36" TALL T700 C5 CYLINDER 60" DIAMETER	ded
Number Size filled mass LB velocity MPH FT/LBS stopping distar R24 RECTANGULAR 24" X 48" X 36" TALL 3300 65000 30 1,950,000 S4 SQUARE 48" X 48" X 36" TALL 6300 65000 30 1,950,000 C4 CYLINDER 48" DIAMETER X 36" TALL 5000 65000 30 1,950,000	
R24 RECTANGULAR 24" X 48" X 36" TALL 3300 65000 30 1,950,000 S4 SQUARE 48" X 48" X 36" TALL 6300 65000 30 1,950,000 C4 CYLINDER 48" DIAMETER X 36" TALL 5000 65000 30 1,950,000	ice FT
S4 SQUARE 48" X 48" X 36" TALL 6300 65000 30 1,950,000 NOT RATE C4 CYLINDER 48" DIAMETER X 36" TALL 5000 65000 30 1,950,000 NOT RATE	
C4 CYLINDER 48" DIAMETER X 36" TALL 5000 65000 30 1,950,000 NOT RATE	
C4 CYLINDER 48" DIAMETER X 36" TALL 5000 65000 30 1,950,000	:D
C5 CYLINDER 60" DIAMETER X 36" TALL 7700 65000 30 1,950,000	٠.
Assumption	is:
Faddis Perennial Planters M40 coeff. of frictio	า 0.45
Model Shape lass, pound Vehicle Kinetic Energy not embedd	led
Number Size filled mass LB velocity MPH FT/LBS stopping distar	ice FT
R24 RECTANGULAR 24" X 48" X 36" TALL 3300 65000 40 3470000	
S4 SQUARE 48" X 48" X 36" TALL 6300 65000 40 3470000 NOT RATE	:D
C4 CYLINDER 48" DIAMETER X 36" TALL 5000 65000 40 3470000 NOT KATE	٠.
C5 CYLINDER 60" DIAMETER X 36" TALL 7700 65000 40 3470000	
Assumption	is:
Faddis Perennial Planters M50 coeff. of frictio	า 0.45
Model Shape lass, pound Vehicle Kinetic Energy not embedd	led
Number Size filled mass LB velocity MPH FT/LBS stopping distar	ice FT
R24 RECTANGULAR 24" X 48" X 36" TALL 3300 65000 50 5430000	
S4 SQUARE 48" X 48" X 36" TALL 6300 65000 50 5430000 NOT RATE	·D
C4 CYLINDER 48" DIAMETER X 36" TALL 5000 65000 50 5430000 NOT RATE	ט.
C5 CYLINDER 60" DIAMETER X 36" TALL 7700 65000 50 5430000	



PERENNIAL HIGH INERTIA SECURITY PLANTERS

60" OUTSIDE DIAMETER CYLINDER SECURITY PLANTER
6" THICK SIDE WALLS, 18" THICK CONCRETE BASE
36" TOTAL HEIGHT
WEIGHT 5,800 POUNDS EMPTY
WEIGHT 7,700 POUNDS FILLED WITH 100 PCF FILL
1" DIAMETER DRAIN HOLE IN BOTTOM
4,000 PSI CONCRETE, FIBER REINFORCED
SMOOTH STEEL FORM FINISH
NATURAL GRAY CONCRETE
OPTIONAL SURFACE APPLIED ACRYLIC STAIN
OPTIONAL EXPOSED AGGREGATE FINISH



PLANTERS ARE CAST WITH A LIFTING INSERT IN THE CENTER OF THE BOWL. UPON REQUEST, A LIFTING DEVICE CAN BE SUPPLIED FOR AN ADDITIONAL \$250.00. IF THE LIFTING DEVICE IS RETURNED TO Faddis Concrete Products, THE INVOICE WILL BE CREDITED. THE INSTALLER IS RESPONSIBLE FOR PROVIDING A SHACKLE AND CABLE OR CHAIN TO HOOK TO A CRANE FOR LIFTING. PLANTER BOTTOM IS SMOOTH TO MAXIMIZE FRICTION AGAINST SLIDING UPON IMPACT. TO MOVE WITH FORKLIFT AFTER PLACEMENT, IT IS NECESSARY TO RAISE ONE EDGE PROVIDING ACCESS FOR FORKLIFT TINES.





PERENNIAL HIGH INERTIA SECURITY PLANTERS

48" SQUARE OUTSIDE DIMENSION SECURITY PLANTER
6" THICK SIDE WALLS, 18" THICK CONCRETE BASE
36" TOTAL HEIGHT
WEIGHT 4,000 POUNDS EMPTY
WEIGHT 5,000 POUNDS FILLED WITH 100 PCF FILL
1" DIAMETER DRAIN HOLE IN BOTTOM
4,000 PSI CONCRETE, FIBER REINFORCED
SMOOTH STEEL FORM FINISH
NATURAL GRAY CONCRETE
OPTIONAL SURFACE APPLIED ACRYLIC STAIN
OPTIONAL EXPOSED AGGREGATE FINISH



PLANTERS ARE CAST WITH A LIFTING INSERT IN THE CENTER OF THE BOWL. UPON REQUEST, A LIFTING DEVICE CAN BE SUPPLIED FOR AN ADDITIONAL \$250.00. IF THE LIFTING DEVICE IS RETURNED TO Faddis Concrete Products, THE INVOICE WILL BE CREDITED. THE INSTALLER IS RESPONSIBLE FOR PROVIDING A SHACKLE AND CABLE OR CHAIN TO HOOK TO A CRANE FOR LIFTING. PLANTER BOTTOM IS SMOOTH TO MAXIMIZE FRICTION AGAINST SLIDING UPON IMPACT. TO MOVE WITH FORKLIFT AFTER PLACEMENT, IT IS NECESSARY TO RAISE ONE EDGE PROVIDING ACCESS FOR FORKLIFT TINES.





PERENNIAL HIGH INERTIAL SECURITY PLANTERS

48" OUTSIDE DIAMETER CYLINDER SECURITY PLANTER
6" THICK SIDE WALLS, 18" THICK CONCRETE BASE
36" TOTAL HEIGHT
WEIGHT 4,000 POUNDS EMPTY
WEIGHT 5,000 POUNDS FILLED WITH 100 PCF FILL
1" DIAMETER DRAIN HOLE IN BOTTOM
4,000 PSI CONCRETE, FIBER REINFORCED
SMOOTH STEEL FORM FINISH
NATURAL GRAY CONCRETE
OPTIONAL SURFACE APPLIED ACRYLIC STAIN
OPTIONAL EXPOSED AGGREGATE FINISH



PLANTERS ARE CAST WITH A LIFTING INSERT IN THE CENTER OF THE BOWL. UPON REQUEST, A LIFTING DEVICE CAN BE SUPPLIED FOR AN ADDITIONAL \$250.00. IF THE LIFTING DEVICE IS RETURNED TO Faddis Concrete Products, THE INVOICE WILL BE CREDITED. THE INSTALLER IS RESPONSIBLE FOR PROVIDING A SHACKLE AND CABLE OR CHAIN TO HOOK TO A CRANE FOR LIFTING. PLANTER BOTTOM IS SMOOTH TO MAXIMIZE FRICTION AGAINST SLIDING UPON IMPACT. TO MOVE WITH FORKLIFT AFTER PLACEMENT, IT IS NECESSARY TO RAISE ONE EDGE PROVIDING ACCESS FOR FORKLIFT TINES.





PERENNIAL HIGH INERTIA SECURITY PLANTERS

24 X 48" RECTANGULAR OD SECURITY PLANTER
6" THICK SIDE WALLS, 18" THICK CONCRETE BASE
36" TOTAL HEIGHT
WEIGHT 2,800 POUNDS EMPTY
WEIGHT 3,300 POUNDS FILLED WITH 100 PCF FILL
1" DIAMETER DRAIN HOLE IN BOTTOM
4,000 PSI CONCRETE, FIBER REINFORCED
SMOOTH STEEL FORM FINISH
NATURAL GRAY CONCRETE
OPTIONAL SURFACE APPLIED ACRYLIC STAIN
OPTIONAL EXPOSED AGGREGATE FINISH

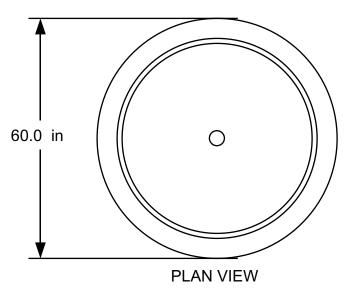


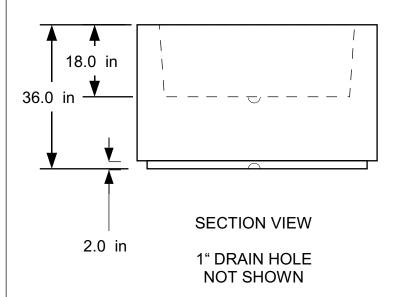
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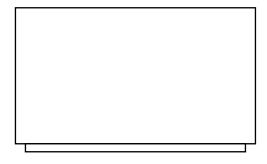


FADDIS SECURITY PLANTERS

CYLINDER - MODEL C5







ELEVATION VIEW

FINISH OPTIONS:

INTEGRAL COLOR ACRYLIC STAIN COLOR EXPOSED AGGREGATE SANDBLASTED WEIGHT: APPROX. 5,800 LB

FILLED: APPROX. 5,800 LB

REV.	DATE

FADDIS CONCRETE PRODUCTS

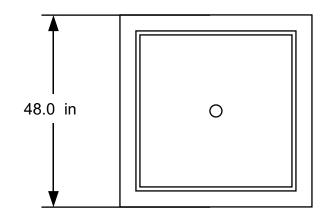
3515 Kings Highway Downingtown, PA 19335 (610) 269-4685 (610) 873-8431 FAX

FADDIS SECURITY PLANTER

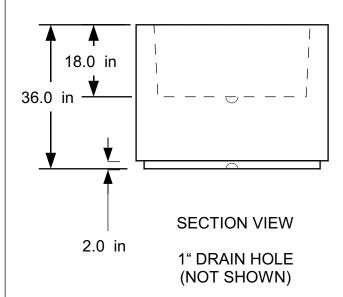
DWG #. PC6036 DATE:JUI 12, 2002

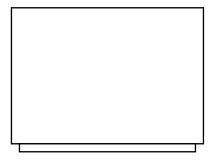
SUBJECT TO REVISION WITHOUT NOTICE

FADDIS PERENNIAL SECURITY PLANTERS SQUARE 48" - MODEL S4



PLAN VIEW





ELEVATION VIEW

FINISH OPTIONS:

INTEGRAL COLOR **ACRYLIC STAIN COLOR EXPOSED AGGREGATE SANDBLASTED** WEIGHT: APPROX. 5,000 LB

FILLED: APPROX. 6,300 LB

REV.	DATE

FADDIS CONCRETE PRODUCTS

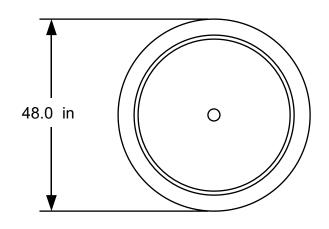
3515 Kings Highway Downingtown, PA 19335 (610) 269-4685 (610) 873-8431 FAX

FADDIS SECURITY PLANTER

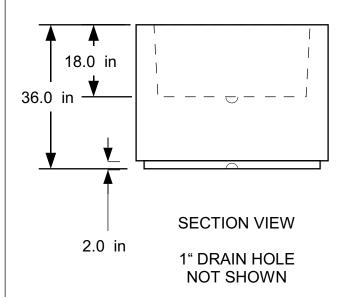
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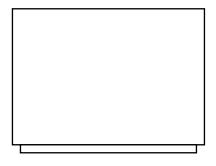
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FADDIS SECURITY PLANTERS CYLINDER - MODEL C4



PLAN VIEW





ELEVATION VIEW

FINISH OPTIONS:

INTEGRAL COLOR **ACRYLIC STAIN COLOR EXPOSED AGGREGATE SANDBLASTED** WEIGHT: APPROX. 4,000 LB

FILLED: APPROX. 5,000 LB

REV.	DATE

FADDIS CONCRETE PRODUCTS

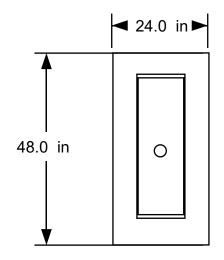
3515 Kings Highway Downingtown, PA 19335 (610) 269-4685 (610) 873-8431 FAX

FADDIS SECURITY PLANTER

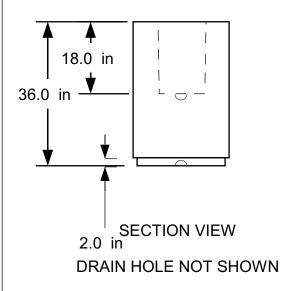
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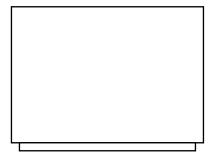
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FADDIS SECURITY PLANTERS 24" X 48" RECTANGLE - MODEL R24



PLAN VIEW





ELEVATION VIEW

FINISH OPTIONS:

INTEGRAL COLOR **ACRYLIC STAIN COLOR EXPOSED AGGREGATE SANDBLASTED** WEIGHT: APPROX. 2,900 LB

FILLED: APPROX. 3,300 LB

REV.	DATE

FADDIS CONCRETE PRODUCTS

3515 Kings Highway Downingtown, PA 19335 (610) 269-4685 (610) 873-8431 FAX

FADDIS SECURITY PLANTER

DWG #. PR482436 DATE:OCT 11,2002

SUBJECT TO REVISION WITHOUT NOTICE